



55 TON

Our Best Seller

- Four Available Workstations
- E-Stop/Lockout-Tagout
- Universal Open Tooling Station
- Electric Stroke Control
- ANSI B11.5-1988R(02) Compliant
- ETL/UL Approved Controls

The Edwards 55 Ton JAWS Ironworker is well suited to fit the needs of any fab shop, large or small. Standard features include a Punch Assembly with Pedestal Die Table, 14" Flat Bar Shear, Angle Shear and a universal open tooling station designed to accept a variety of optional Tooling Accessories.



Shown with optional Coper Notcher

PUNCH

Rating:	55 Tons
Max. Capacity:	1-1/16" Dia. in 5/8" A36
Stroke:	1-1/4"
Throat Depth:	7-1/2"
Open Height:	8-1/8"
Shut Height:	6-7/8"
Work Height:	36-9/16"

ANGLE SHEAR

Max. Capacity:	3" x 3" x 3/8" 4" x 4" x 1/4"
Work Height:	39-7/8"

FLAT BAR SHEAR

Max. Capacity:	3/8" x 14" 1/2" x 12" 3/4" x 4"
Max. Round:	7/8"
Max. Square:	7/8"
Work Height:	34-1/2"

OPEN STATION

Throat Depth:	11-3/16"
Open Height:	8-1/8"
Shut Height:	6-7/8"
Stroke:	1-1/4"
Work Height:	34-1/2"

OPTIONAL COPER NOTCHER

Max. Capacity:	2-1/2" x 4" x 5/16"
Work Height:	39-1/2"

GENERAL SPECIFICATIONS

Standard Motor:	5 HP 3~ 208 V or 230 V 1725 RPM 14 A
Optional Motors:	5 HP 3~ 460 V 1725 RPM 7 A 5 HP 3~ 575 V 1725 RPM 6 A 5 HP 1~ 230 V 1725 RPM 23 A
Hydraulic Pump:	3-1/2 GPM - 1 Stage
Valve Pressure:	2500 PSI
Reservoir:	7 Gallons
Cylinder:	2-1/2" Ram

DIMENSIONS

Height:	55-1/4"
Width:	44-3/8"
Depth:	36-1/8"
Shipping Weight:	2480 lb