

Edwards
Manufacturing Co. Est. 1875

100 TON DELUXE "JAWS V" IRONWORKER

5 AVAILABLE STATIONS

BUILT-IN ROD SHEAR FOR SQUARE & ROUND

ELECTRIC FOOT PEDAL
STANDARD

ELECTRIC STROKE
STANDARD

18" BAR SHEAR

QUIET AND POWERFUL!



- ◆ P u n c h ◆
- ◆ N o t c h ◆
- ◆ S h e a r ◆
- ◆ B r a k e ◆

- ◆ F l a t s ◆
- ◆ R o u n d s ◆
- ◆ A n g l e s ◆

TIGHT ◆ SMOOTH ◆ DEPENDABLE



100 TON DELUXE IRONWORKER

PUNCH

Maximum Capacity 1-1/16" dia. in 1" plate
 Work Height 36"

FLAT BAR SHEAR

Maximum Width 1/2" x 16"
 Maximum Thickness 1" x 6" or 3/4" x 12"
 Maximum Round Capacity 1"
 Maximum Square Capacity 1"
 Work Height 34"

ANGLE SHEAR

Maximum Size 5" x 5" x 1/2"
 Work Height 40"

COPER/NOTCHER

Maximum Capacity 3" x 5" x 1/2"
 Work Height 36"

ROD SHEAR

Maximum Round Capacity 1-1/2"
 Maximum Square Capacity 1-1/4"
 Work Height 50"

TOOLING OPTIONS & ACCESSORIES

Oversized Punching Assembly,	Back Gauge, Gauging Table,
Angle Notcher, Pipe Notcher, Brake,	Magnetic Squaring Arm,
Multi Shear, 241 Punch Assembly	Pedestal Die Table, Magna Light, Urethane Stripper

GENERAL SPECIFICATIONS

Rated Capacity 100 Ton	Hydraulic Pump Size 24 gpm
Throat Depth 10"	Valve Pressure 3600 psi
Open Height 8-1/2"	Reservoir 17 gallons
Shut Height 7"	Cylinder 2-1/2" ram
Stroke 1-3/8"	Dimensions: base 43" x 44"
Electric Motor Standard 10 HP, 3 Phase, 26 amp 208/240 v, 1725 rpm	height 62"
Electric Motor Options 10 HP, 3 Phase, 13 amp 440/480 v or 575 v	shipping weight 4850 pounds

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