

# CHOOSE YOUR IRONWORKER

# QUICK REFERENCE GUIDE



	25 TON	40 TON	50 TON	55 TON	60 TON	65 TON
WORKSTATIONS COUNT	2	4	4	4	4	5
WORKSTATIONS DESCRIPTION	<b>Standard (1)</b> Punch	<b>Standard (3)</b> Punch, Flat Bar Shear & Angle Shear	<b>Standard (4)</b> Punch, Flat Bar Shear, Angle Shear & Coper Notcher	<b>Standard (3)</b> Punch, Flat Bar Shear & Angle Shear	<b>Standard (4)</b> Punch, Flat Bar Shear, Angle Shear & Coper Notcher	<b>Standard (4)</b> Punch, Flat Bar Shear, Angle Shear & Coper Notcher
	<b>Open (1)*</b>	<b>Open (1)*</b>	—	<b>Open (1)*</b>	—	<b>Open (1)*</b>
PUNCH RATINGS (TONS)	25	40	50	55	60	65
PUNCH MAX CAPACITY (IN.)	1 diam. in 5/16 mild steel	1 diam. in 1/2 mild steel	1 diam. in 5/8 mild steel	1-1/16 diam. in 5/8 mild steel	1 diam. in 3/4 mild steel	1-1/16 diam. in 3/4 mild steel
FLAT BAR SHEAR MAX CAPACITY (IN.)	—	3/8 x 10 1/2 x 6	1/2 x 10 3/4 x 4	3/8 x 14 1/2 x 12 3/4 x 4	3/8 x 14 1/2 x 12 3/4 x 4	3/8 x 24 1/2 x 14 1 x 4
ANGLE SHEAR MAX CAPACITY (IN.)	—	3 x 3 x 1/4	3 x 3 x 3/8 4 x 4 x 1/4	3 x 3 x 3/8 4 x 4 x 1/4	3 x 3 x 1/2 4 x 4 x 3/8	5 x 5 x 3/8
COPER NOTCHER MAX CAPACITY (IN.)	2 x 3 x 1/4	—	2 x 3 x 5/16	—	2-1/2 x 4 x 5/16	2-1/2 x 5 x 3/8
OPTIONAL COPER NOTCHER MAX CAPACITY (IN.)	—	2 x 3 x 5/16	—	2-1/2 x 4 x 5/16	—	—
MOTOR	1 HP	5 HP	5 HP	5 HP	5 HP	5 or 7.5 HP
<b>POWER LINK</b> AVAILABLE	No	Yes	Yes	Yes	Yes	Yes
ATTACHMENTS	9	11	9	12	9	12
ACCESSORIES	7	16	16	17	17	17
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	75 TON	100 TON	100 TON DELUXE	120 TON	ELITE 110	ELITE 110/65
WORKSTATIONS COUNT	4	4	5	5	4	5
WORKSTATIONS DESCRIPTION	<b>Standard (4)</b> Punch, Flat Bar Shear, Angle Shear & Coper Notcher	<b>Standard (3)</b> Punch, Flat Bar Shear & Angle Shear	<b>Standard (5)</b> Punch, Flat Bar Shear, Angle Shear, Coper Notcher, & Rod Shear	<b>Standard (4)</b> Punch, Flat Bar Shear, Angle Shear & Coper Notcher	<b>Standard (3)</b> Punch, Flat Bar Shear & Angle Shear	<b>Standard (4)</b> Punch, Flat Bar Shear, Angle Shear & Coper Notcher
	—	<b>Open (1)*</b>	—	<b>Open (1)*</b>	<b>Open (1)*</b>	<b>Open (1)*</b>
PUNCH RATINGS (TONS)	75	100	100	120	110	110/65
PUNCH MAX CAPACITY (IN.)	1-1/16 diam. in 7/8 mild steel	1-1/16 diam. in 1 mild steel	1-1/16 diam. in 1 mild steel	1-1/2 diam. in 1 mild steel	1-3/8 diam. in 1 mild steel	1-3/8 diam. in 1 mild steel
FLAT BAR SHEAR MAX CAPACITY (IN.)	1/2 x 14 3/4 x 10	3/4 x 14 1 x 10	1/2 x 18 3/4 x 14 1 x 10	1/2 x 24 1 x 12	3/4 x 14 1 x 12	3/8 x 24 1/2 x 14 1 x 4
ANGLE SHEAR MAX CAPACITY (IN.)	5 x 5 x 1/2	6 x 6 x 1/2	6 x 6 x 1/2	6 x 6 x 1/2	6 x 6 x 1/2	5 x 5 x 3/8
COPER NOTCHER MAX CAPACITY (IN.)	2-1/2 x 5 x 1/2	—	3 x 6 x 1/2	3 x 6 x 1/2	—	2-1/2 x 6 x 3/8
OPTIONAL COPER NOTCHER MAX CAPACITY (IN.)	—	2-1/2 x 6 x 1/2	—	—	2-1/2 x 6 x 1/2	—
MOTOR	5 or 7.5 HP	5 or 7.5 HP	10 HP	10 HP	7.5 HP	7.5 HP
<b>POWER LINK</b> AVAILABLE	Yes	Yes	Yes	Yes	Standard	Standard
ATTACHMENTS	12	13	10	12	13	12
ACCESSORIES	17	17	16	15	14	14
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**ALL IRONWORKERS 40 TON & LARGER AVAILABLE IN THE FOLLOWING POWER CONFIGURATIONS:**  
 1 PHASE, 230 VOLT | 3 PHASE, 208 VOLT | 3 PHASE, 230 VOLT | 3 PHASE, 380 VOLT, 50 HZ | 3 PHASE, 460 VOLT | 3 PHASE, 575 VOLT

\* Open Workstation accepts optional Attachments to tailor the Ironworker to your needs

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