

# 40 TON SHOP PRESS



## SPECIFICATIONS

Rating (Tons)	40
Cylinder (In.)	4
Stroke (In.)	12-1/4
Minimum Ram Speed (In./Sec)	.517
Minimum Return Speed (In./Sec)	.893
Work Table (In.)	38 x 40-1/2
Steel Frame Thickness (In.)	1/2
Product Dimensions (In.)	48 x 48 x 79
Shipping Dimensions (In.)	54 x 54 x 89
Weight (lbs.)	1400

STOCK #	PRODUCT DESCRIPTION
HAT4000	40 Ton Shop Press
HAT4010	40 Ton Shop Press and Portable Power Unit 1 Phase, 230 Volt
HAT4020	40 Ton Shop Press and Portable Power Unit 3 Phase, 230 Volt
HAT4030	40 Ton Shop Press and Portable Power Unit 3 Phase, 460 Volt

## FLEXIBILITY

- Rolling cylinder provides maximum adaptability
- Open-sided design allows longer material to pass through the frame
- Accepts a variety of standard and custom tooling

## PRODUCTIVITY

- Requires an Edwards Ironworker with PowerLink System or a Portable Power Unit to operate
- Easy to use Hand/Jog controls with integrated E-Stop
- 20' quick-connect hoses for simple "plug & play" operation

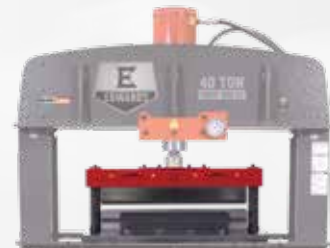
## SAFETY

- Hydraulic-assist adjustable work table heights to maximize operator safety includes lift chains and bracket

## PERFORMANCE

- Pressure gauge provides accurate measurements allowing for easy repeatable parts production

## ATTACHMENTS & ACCESSORIES



PRB32

## PRESS BREAK TOOLING

Designed to compliment the Edwards Shop Presses, the 12" Press Brake Tooling turns your Shop Press into a brake. Fabricate brackets, frames, pans and tanks with this Brake with 4-Way Die. Includes a standard punch that allows 1/16", 1/8", 3/16" and 1/4" material to be formed to a 90° angle. Easily create repeatable bends when paired with the Press Brake Back Gauge.

STOCK #	PRODUCT DESCRIPTION
PRB06	Six Piece Press Tooling Set for 20 & 40 Ton Shop Presses
PRB12	12" Press Brake Tooling
PRB18	18" Press Brake Tooling
PRB24	24" Press Brake Tooling
PRB32	32" Press Brake Tooling
PR135	Press Brake Back Gauge

