

# 110 TON SHOP PRESS WITH PLC



## FLEXIBILITY

- Rolling cylinder provides maximum adaptability
- Open-sided design allows longer material to pass through the frame
- Accepts a variety of standard and custom tooling

## PRODUCTIVITY

- Requires an Edwards Ironworker with PowerLink System or a Portable Power Unit to operate
- Electric foot pedal with integrated jog control
- 20' quick-connect hoses for simple "plug & play" operation

## SAFETY

- Hydraulic-assist adjustable work table heights to maximize operator safety includes lift chains and bracket

## PERFORMANCE

- Programmable Logic Control (PLC) allows operators to create repeatable actions improving efficiency
- The PLC offers adjustable up/down stroke control providing up to 50% time savings

## SPECIFICATIONS

Rating (Tons)	110
Cylinder (In.)	4
Stroke (In.)	12-1/4
Minimum Ram Speed (In./Sec)	.186
Minimum Return Speed (In./Sec)	.220
Work Table (In.)	37-7/16 x 48
Steel Frame Thickness (In.)	3/4
Product Dimensions (In.)	48 x 64 x 88
Shipping Dimensions (In.)	48 x 64 x 86
Weight (lbs.)	2690

## STOCK # PRODUCT DESCRIPTION

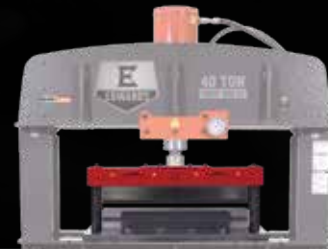
HAT9050	110 Ton Shop Press with PLC
HAT9060	110 Ton Shop Press with PLC and Portable Power Unit 1 Phase, 230 Volt
HAT9070	110 Ton Shop Press with PLC and Portable Power Unit 3 Phase, 230 Volt
HAT9080	110 Ton Shop Press with PLC and Portable Power Unit 3 Phase, 460 Volt



## PROGRAMMABLE LOGIC CONTROL [PLC]

- Improve your productivity up to 50% with PLC (Programmable Logic Control) by creating repeatable actions
- Provides adjustable up/down stroke control for time savings
- Adjustable PSI allows the user to set the desired pressure accurately
- Magnetic control box mounts anywhere on the Shop Press for easy access

## ATTACHMENTS & ACCESSORIES



PRB32

## PRESS BRAKE TOOLING

Designed to compliment the Edwards Shop Presses, the 12" Press Brake Tooling turns your Shop Press into a brake. Fabricate brackets, frames, pans and tanks with this Brake with 4-Way Die. Includes a standard punch that allows 1/16", 1/8", 3/16" and 1/4" material to be formed to a 90° angle. Easily create repeatable bends when paired with the Press Brake Back Gauge.

## STOCK # PRODUCT DESCRIPTION

PRB06-1	Six Piece Press Tooling Set for 60 & 110 Ton Shop Presses
PRB12	12" Press Brake Tooling
PRB18	18" Press Brake Tooling
PRB24	24" Press Brake Tooling
PRB32	32" Press Brake Tooling
PR135	Press Brake Back Gauge
PRB110	Press Brake Mounting Kit for 110 Ton Shop Press
PR230	V-Block Base - 110 Ton Shop Press

