

# 110 TON SHOP PRESS



## FLEXIBILITY

- Rolling cylinder provides maximum adaptability
- Open-sided design allows longer material to pass through the frame
- Accepts a variety of standard and custom tooling

## PRODUCTIVITY

- Requires an Edwards Ironworker with PowerLink System or a Portable Power Unit to operate
- Electric foot pedal with integrated jog control
- 20' quick-connect hoses for simple "plug & play" operation

## SAFETY

- Hydraulic-assist adjustable work table heights to maximize operator safety includes lift chains and bracket

## PERFORMANCE

- Pressure gauge provides accurate measurements allowing for easy repeatable parts production

### SPECIFICATIONS

Rating (Tons)	110
Cylinder (In.)	4
Stroke (In.)	12-1/4
Minimum Ram Speed (In./Sec)	.186
Minimum Return Speed (In./Sec)	.220
Work Table (In.)	37-7/16 x 48
Steel Frame Thickness (In.)	3/4
Product Dimensions (In.)	48 x 64 x 88
Shipping Dimensions (In.)	48 x 64 x 92
Weight (lbs.)	2690

STOCK #	PRODUCT DESCRIPTION
HAT9000	110 Ton Shop Press
HAT9010	110 Ton Shop Press and Portable Power Unit 1 Phase, 230 Volt
HAT9020	110 Ton Shop Press and Portable Power Unit 3 Phase, 230 Volt
HAT9030	110 Ton Shop Press and Portable Power Unit 3 Phase, 460 Volt

### ATTACHMENTS & ACCESSORIES



PRB06-1

#### 6 PIECE PRESS TOOLING SET

Compatible with Edwards 60 & 110 Ton Shop Presses

The Six Piece Press Tooling Set includes both tapered, cutaway, and various diameter push blocks to allow users to press bearings, bend metal or straighten part. Easy to install on the Edwards 60 & 110 Ton Shop Presses, this versatile set has a piece of tooling to fit all your needs

STOCK #	PRODUCT DESCRIPTION
PRB06-1	Six Piece Press Tooling Set for 60 & 110 Ton Shop Presses
PRB12	12" Press Brake Tooling
PRB18	18" Press Brake Tooling
PRB24	24" Press Brake Tooling
PRB32	32" Press Brake Tooling
PR135	Press Brake Back Gauge
PRB110	Press Brake Mounting Kit for 110 Ton Shop Press
PR230	V-Block Base - 110 Ton Shop Press